

5/36

DART AEROSPACE LTD	Work Order:	24181
Description: Rod RF 04.11.29	Part Number:	D3134-1 (p B30-23000-137)
Dwg: D3134 Rev. B C	Qty:	4

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	KJ	05.09.02	4
2	GA	Cut material to length as per template D3134-1T1 Material: AISI 304/316 Annealed SS tubing 0.250 OD x 0.049 wall (M304TR0.250W.049) Batch: M15532	ml	05-09-02	4
3	GA	Open both ends with Ø0.161 (#20) drill and thread both ends as per Dwg D3134	ml	05-09-02	4
4	GA	Deburr rod, no sharp edges.	ml	05-09-02	4
5	GA	Bend as per Dwg D3134 using template D3134-1T2	ml	05-09-02	4
6	QC5	Inspect work for Completeness on the W/O	UL	05.09.02	4
7	ST	Identify and Stock with P/N & B/M using fine point permanent ink marker	CD	05/09/06	4
8	AC	Cost / part 14.51	SAC	05-09-06	4
9	DC	Close W/O 18.25 Inspect Level 21	(1)	05/09/06	4

Rev	Date	Change	Revised By	Approved
A	02.05.27	New issue	NG	
B	02.11.13	Re-format; Add thread	KJ RF	QJ

RELEASED
02.11.15 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

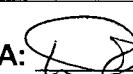
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

 DQA: 

Date: 05/09/06

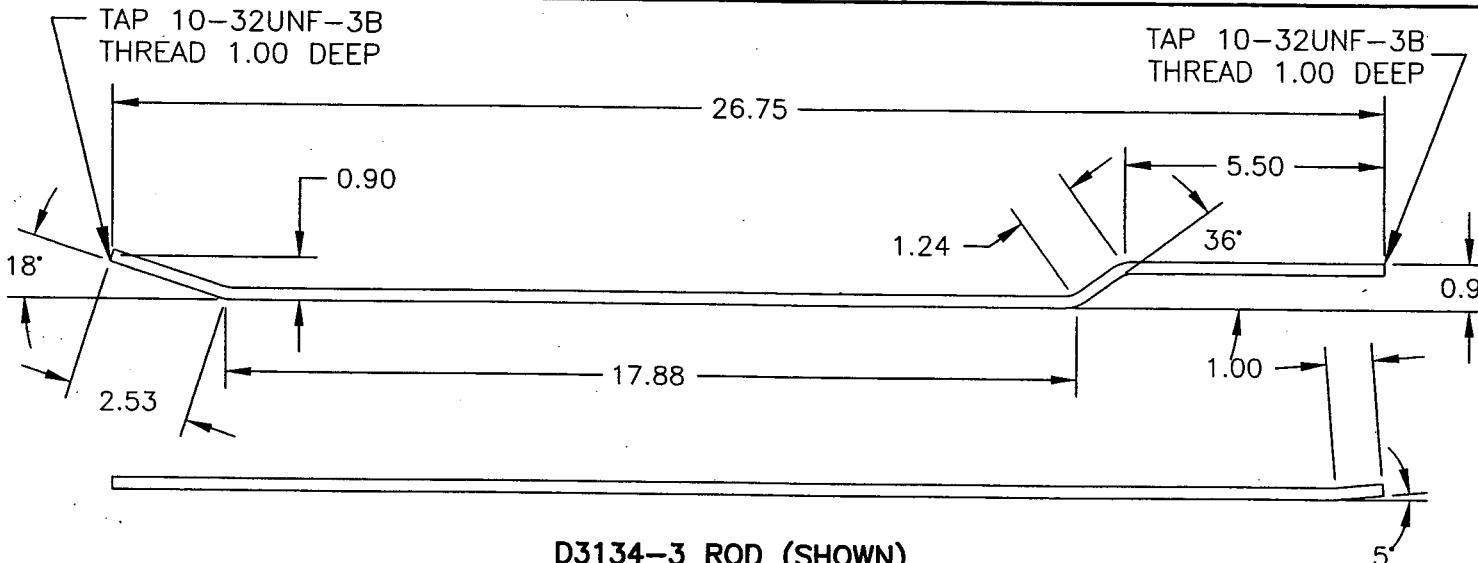
NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____



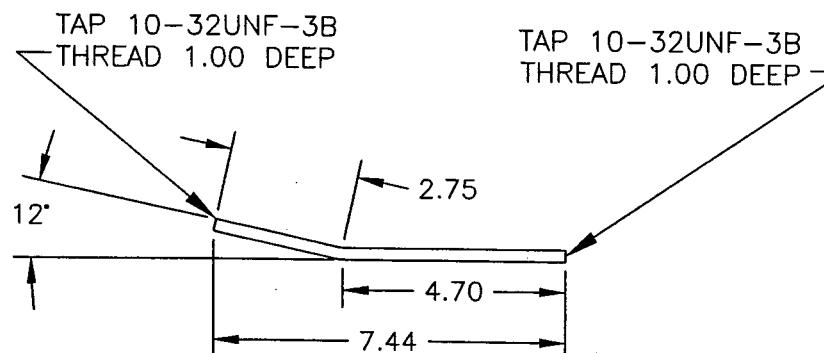
		DRAWN BY <i>[Signature]</i>	
		DESIGN	
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	REV. C
		D3134	SHEET 1 OF 1
DATE 04.10.18	TITLE ROD	SCALE NTS	
A	02.04.17	NEW ISSUE	
B	02.09.26	ADD "ANNEALED" SPEC. REDESIGNED D3134- ¹ HOp COPY	
C	04.10.18	ADD PART MARKING RETURN TO ENGINEERING	



D3134-3 ROD (SHOWN)

(REPLACES PREMIER P/N B30-23000-139)

D3134-4 ROD (OPPOSITE)



D3134-1 ROD

(REPLACES PREMIER P/N B30-23000-137)

RELEASE
04/11/23

UNCONTROLLED COPY
SUBJ-57 TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 24181

NOTES

NOTES

- 1) MATERIAL: AISI 304/316 ANNEALED SS TUBING 0.250 OD x 0.049 WALL
(REF DART SPEC. M304TR0.250W.049)
- 2) TOOLING: MAKE D3134-1 PER TOOL DT8656
MAKE D3134-3 PER TOOL DT8657
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 01, 2005
03:03 pm

Work Order No : 0024181
 Project Name : D3134-1
 Project For : WK536
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3134-1
 Description : Rod
 Manufactured : Yes
 Amount Req'd : 0.4 "
 Amount Done : 0 "
 Start Date : 09-01-05
 Est Finish Date : 09-06-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00